

Work Order ID 116345

116345

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April-11-14 8:31:58 AM

Item ID: D206-817-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: U/R OK 4/14/14 Stop *NS2*
 Item Name: Screw-In Windshield Modification
 Start Date: 4/11/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 4/11/14 Req'd Qty: 1.00 *1* Customer:
 Reference: rework

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9659	A
DSI9687	A
IIN-D206-817	D

100 Document Control 0.00
 100 DOCUMENT CONTROL
 DC Memo 0.00
 Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPP D206-817-011 CHG005

D/S
06
9-69

APR 21 2014

MUS 14-04-21

110 Pick Kit 0.00
 110
 Packaging Memo 0.00
 Packaging PULL FROM STK:
 1 X D206-817-011 B115305
 REMOVE FROM KIT:
 2 X D4542-5 B115417
 SCRAP/DESTROY
 ADD TO KIT:
 2 X D4542-5 B115893

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Item ID: D206-817-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: U/R Stop ***NS2***
 Item Name: Screw-In Windshield Modification
 Start Date: 4/11/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/11/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: rework

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	REPACKAGE UISNG NEW B/N								
	Identify and pack for shipping as per PPP D206-817-011 Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

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DAS
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Ship

MJ 14-04-21

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Picklist Print

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Parent Item: D206-817-011

D206-817-011

Parent Item Name: Screw-In Windshield Modification

Start Date: 4/11/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF: IPP REV:B
12.05.09 AS PER IIN REV.C DD VERF:EC IPP REV:C 12.06.12
ECN 12-602 DD VERF:EC IPP REV:D 13.04.23 as per IIN
dwg rev.D DD verf:JLM IPP REV:E 13.06.26 as per
CHG004/DSI9659 DD VERF:JFS IPP REV:F 14.03.24 AS PER DSI 9687
DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-817-011		Manufactured	No				Each	0.0000		1			
D206-817-011									**				
Screw-In Windshield Modification													
D4542-5		Manufactured	No				Each	18.0000		2			
D4542-5									**				
Retainer, Inner													

Location

Loc Qty

Loc Code

ST532

18

115893

18

2

~~115305~~ 116345

~~115417~~

Under Review Notification

Raised By: M. Bellavance

Product #: D206-817-011

Date: 14.04.04

Product Name: Screw-in Windshield Kit

Part Number	Drawing/Document	"Y" or "N" Required								Instructions
		HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise customers	Stop Production	Re-Work Stock	IPP Under Review	Blue File Under Review	ECN # Required	
D4542-5	D4542 Rev. E	N	Y	N	N	Y	Y	N	14-547	See below.
D206-817-011	IIN-D206-817 Rev. D	N	Y	N	N	Y	Y	Y	14-547	See below.

Description of issue:

Bell Piney Flats still want to see changes to D4542-5: longer and they want the identification mark removed.
 To ensure production/shipping of kit is not put on hold, please update parts/kits in stock with D4542-5 made to D4542-5-RevE-Custom attached to this email and manufacture with deviation signed off on D4542-5 W/O.

Blue Files: indicate "OK to ship with deviation signed off on D4542-5 W/O - Ref. URF/ECN14-547"

Distribution:

General Manager
 Production Manager
 Director Quality Assurance
 Design Manager

Chief Engineer
 Engineering Project Managers
 Engineering Clerk
 Marketing